

Discs in reverse gear HS1

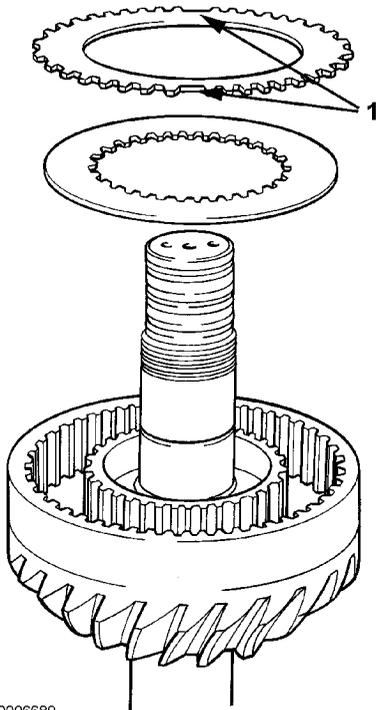
Reverse Gear

Binder: B

Date: 05-2008

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Disc kit 876591 for the HS1 reverse gear has been replaced by 3885079. The new kit contains as before 8 pcs. friction discs but now has 9 steel discs (1) as compared to the previous 7 pcs. The new steel discs are thinner, for which reason the height of the disc pack remains unchanged. The new disc pack involves a change to the installation procedure in that it is now begun with a steel disc and is also concluded with a steel disc. The information in this bulletin updates item 11 on page 31 of the Service manual.



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11. Place the discs in an oil bath. Then place a steel disc in the clutch housing followed by a friction disc. Continue to layer the discs. Finish with a steel disc. (There are 8 pcs. friction discs and 9 pcs. steel discs in total).

NOTICE! The steel disc rims have two gaps (1). These gaps do not need to be aligned, but may be positioned randomly.